## **Design for Deconstruction**

Deconstructable Systems for Sustainable Design of Steel and Composite Structures

### Challenge

According to the U.S. Department of Energy, construction and use of commercial and residential buildings accounted for nearly 45% of U.S. energy consumption in 2009. A new design approach known as Design for Deconstruction (DfD) has emerged to facilitate future reuse of materials.

Structural steel framing systems are particularly conducive to deconstruction at the end of a structure's service life. However, the primary challenge of deconstructing steel buildings is addressing the monolithic construction of composite steel/concrete floor systems (Figure 1, at right). While these floor system components may be recycled, currently they cannot be easily refabricated and reused.



Figure 2: Proposed deconstructable floor system, consisting of precast concrete panels with steel channels embedded on the underside and tongue and groove side joints. Headed bolts, part of a bar clamp assembly, would be inserted into the channels and clamped to the steel beam top flange.







Figure 1: Conventional composite framing materials including steel mesh, steel headed stud anchors, concrete, and steel deck are not reusable; steel headed stud anchors must be removed

prior to beam reuse.

### **Solution**

The proposed system (Figure 2, at left) maintains the efficiency benefits offered composite action and steel by construction, including reduced steel beam sizes, flexible floor framing patterns, and use of recycled materials, while directly addressing the need to reduce waste in the construction industry.

The research includes quantification of deconstructable composite connection behavior through full-scale testing of clamping connections and conducting full-scale tests and corroborating analyses of the proposed deconstructable floor system to validate its integrity.

#### Objectives:

Develop new structural system concepts and establish comprehensive lifecycle assessment strategies for deconstructable steel and composite steel/concrete construction to facilitate DfD coupled with the use of recycled materials in sustainably optimized construction.

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### **Pushout Test**

A series of full-scale pushout specimens were tested to study the strength and ductility of the clamping connectors. In the pushout tests, a wide range of parameters are evaluated and strength design equations are formulated

Figure 4 illustrates the load-slip curves of different pushout specimens. Under monotonic loading, the behavior of the M24 clamps is ductile, and the clamps can retain almost 80% of their strengths at a slip of 5 in. Starting at a slip of 0.68 in., the strengths of the M20 clamps begin to decline; however, as demonstrated in the composite beam tests, the maximum slip demand for the M20 clamps is 0.35 in, much less than 0.68 in. Hence, no strength degradation is expected for the M20 clamps if used in composite beams. Under cyclic loading, the strength of the specimen using M24 clamps gradually decreases as the slip increases. Another plot is shown which focuses on the behavior of the cyclic specimen in a slip range that is typical for clamps used in composite diaphragms. The peak shear strength of a M24 clamp is 22.1 kips, very close to 21.5 kips which is the strength of a <sup>3</sup>/<sub>4</sub>" shear stud embedded in a 4 ksi solid concrete



 [2] Lawson, M., Ogden, R., Pedreschi, R., Grubb, P. J., and Popo-Ola, S. O. (2005). "Developments in Prefabricated Systems in Light Steel and Modular Construction," *The Structural Engineer*, 83(6), 28-35, March.
[3] Lindapter (2011). Steelwork Fixings Catalogue, Lindapter, Bradford, U.K.

b) Instrumentation Figure 3: Pushout test



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